

IN THE SPECIFICATION:

Paragraph No. 0027:

The profile segment 50, which is located closer to the bottom of the tooth and in the tooth flank 34 that is flush with the dedendum flank 24, has a total of four profile grooves 52, while the profile segment 40, which is located closer to the tip 36 of the tooth, has a total of four profile ridges 42. As can be seen in Fig. 1, one of the profile grooves 52 has a lesser profile depth than an adjacent profile groove located on a side of the profile groove facing the bottom of the tooth. As is shown especially clearly in the detail view in Figure 2, essentially flat transition segments 44 are located between the individual profile ridges 42. In this regard, the summit points of the profile ridges, which have an arc-shaped border in the sectional plane running perpendicularly to the longitudinal direction of the wire, are separated by a distance $d1$ of 0.29 mm. In the embodiment of the invention shown in the drawing, the radius of curvature $R1$ of the profile ridges with an arc-shaped border in the sectional plane running perpendicularly to the longitudinal direction of the wire is 0.15 mm. The transition between the transition segment 44 and the profile ridges 42 is rounded with a radius of curvature $R2$ of 0.02 mm. The height $h1$ of the profile ridges 42 is 0.05 mm in the embodiment of the invention shown in the drawings.